

# HULL PREPARATION

## ▷ CRUISING

### Primer P1 - Antifouling A4T.Speed



#### PREPARATION

- Wash the surface and degrease with Nautix **Degreaser**
- Remove old paints and rough sand with 80-120 grit paper
- Rinse with fresh water and let dry thoroughly



Work in a well ventilated area.  
Wear appropriate protective clothing, gloves, glasses and mask.

#### FAIRING / REPAIR

- Fill uneven areas with **Nautix Watertight** (solvent-free fast drying finishing Epoxy filler),
  - . can be easily sanded between 3h to 9h after repair (80-120 grit),
  - . can also be applied between two coatings of primer.
- Rough sand with 80-120 grit, rinse and let dry.



	10°C	15 °C	20°C	25°C
Pot life	60min	45min	20min	15min
Sandable/over coating	9 h	6 h	4 h	3 h
Dry	96 h	72 h	48 h	36 h

Mixing ratio : 1 for 1 (weight or volume)

#### PRIMER P1

- Homogenize the product with a blender.
- Dilute after mixing with Nautix **DP** maximum rate 10%
- Apply with roller or spray gun (1,8 or 2mm nozzle, 2 bar)
- Adhesion: 1 coat of **P1** (80µ wet ).
- It is not necessary to sand after each layer.
- Let dry the last coat.

*Advice: take care of moisture and temperature conditions before application.*



T° air and hull	10°C	15 °C	20°C	30°C
Sandable/over coating	4 h	3 h	2 h	1 h
Dry	8 h	6 h	4 h	2 h

Application: brush, roller, spray gun (2 bars– nozzle 1.8 à 2mm)  
Covering : **P1** = 16 m<sup>2</sup>/L

Application from 10°C to 30°C.  
To avoid blisters forming with condensation, hull and paint temperature must be close to air temperature

#### HARD MATRIX ANTIFOULING WITH PTFE : A4T.Speed

- *Spray gun (recommended)* : 1,4 or 1,6 mm nozzle, 2 bar pressure. Dilution : 15 to 25% (**Nautix DA**) depending on T° and nozzle.
- *Roller*: choose a good quality roller for best result (natural fiber, short or medium haired). Dilution : 5 to 10% (**Nautix DA**).
- To ensure a good antifouling efficiency over time, apply a minimum of 100µm dry film (total) in 2 or 3 layers.

Top Tip : to get a better finishing, use more thinner for 2<sup>nd</sup> layer



	10°C	15 °C	20°C	25°C
Pot life	2 h	1 h 30	1 h	30 min
Over coating	3-4 h	2-3 h	1 h 30	1 h
Dry	6 h	4 h	3 h	2 h

Covering A4T.Speed : 12,5m<sup>2</sup>/L



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